



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D500-572-011
Job Sheet 167798



Part No: D500-572-011

Job Qty: 1 ea

Part Name: MD369/MD500 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/9/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: West Coast Helicopters - Nanaimo (CWEST09)

1985 Boxwood Road Nanaimo, BC, V9S 5X9 Canada ph:(250) 754-5448 fx:(250) 754-6954.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/17	11/9/17	0.00	0.00	Start up container		SLP
160	Packaging	1 pcs	11/9/17	11/9/17	0.00	0.00	Packaging1		SLP
170	QC	1 pcs	11/9/17	11/9/17	0.00	0.00	QC4		SMB
175	DC	1 pcs	11/9/17	11/9/17	0.00	0.00	DC		SLP
180	Packaging	1 pcs	11/9/17	11/9/17	0.00	0.00	Packaging3		SMB
190	QC21-FG	1 Ea	11/9/17	11/9/17	0.00	0.00	QC21		SMB

Part Op 175 - Photocopy bluefile and create labels per PPP D500-572-011 CHG005
Descriptions: 180 - Identify and pack for shipping as per PPPD500-572-011

21
9-8 NOV 1 0 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation 5007516x5	AN4-13A 5007517X3	8	477	0	0
	D2274 5007515	8	108	0	0
	D2435 5005953	2	2	0	0
	D2529 5007514	8	254	0	0
	D5472-1 5007510	4	184	0	0
	D5476-1 5007511	4	16	0	0
	MS21042L4 5007507	8	1,670	0	0
	NAS1149D0463J 5007505	8	1,494	0	0
	QS200-M44S 5007502	2	18	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 7:41 AM dart.lacelle.linda

DART
AEROSPACE
S007643



MD369/MD500 Bearpaws

PART NO:
Revision:
Operation:
Change No:

D500 - 572 - 011

Start up Operation

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/08/17
Job No: 167798

5.0 PARTS LIST

The parts list for D500-572-011/-021 Bearpaw Kits are updated as follows:

Qty -011	Qty -021	Part Number	Description
X		D500-572-011	BEARPAW INSTALLATION
	X	D500-572-021	NARROW BEARPAW INSTALLATION
2		D2435	BEARPAW
	2	D2671	BEARPAW
8	8	D2274	RADIUS BLOCK
8	8	D2529	WASHER
4	4	D5472-1	CUSHION (REPLACES D2182B050)
4	4	D5476-1	CLAMP (REPLACES D2438)
8	8	AN4-13A	BOLT (WAS AN4-15A)
8	8	NAS1149D0463J	WASHER (OR AN960JD416)
8	8	MS21042L4	NUT (OR MS21042-4)
2	2	QS200M44S	CLAMP

Operators who wish to upgrade their existing D500-572-011/-021 Bearpaw Kits in service can procure the DSI 9770-011 Clamp Kit from DART:

Qty -011	Part Number	Description
X	DSI 9770-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D2529	WASHER
4	D5472-1	CUSHION
4	D5476-1	CLAMP
8	AN4-13A	BOLT
8	NAS1149D0463J	WASHER (OR AN960JD416)
8	MS21042L4	NUT (OR MS21042-4)
2	QS200M44S	CLAMP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO #01-O-01

APPROVED
BY: 
D. SHEPHERD (DE #02)

DATE: 17.01.09
CERT. NO.: SH90-17
ISSUE NO.: 7

APPROVED

DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	MB	
CHECKED	ML	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9770 SHEET 2 OF 3
APPROVED	HS	TITLE SCALE
DE APPR.	DS	CLAMP KIT NTS
DATE	17.01.09	COPYRIGHT © 2017 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

REFERENCE ONLY

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	1105 in-lb 12.74 m-kp
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	130 in 3.30 m	975 in-lb 11.25 m-kp
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	128 in 3.25 m	1459 in-lb 16.80 m-kp
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kp 0.0 m-kp	122 in 3.10 m	1391 in-lb 16.03 m-kp

32.4 PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP